# MEASURING SYSTEMS <br> FOR CONTINUOUS CASTING MACHINES 

# EMTM69 

## DETECTIING INTERNAL GEOMETRY OF BILLET, BLOOM, OCTAGONALAND ROUND MOULDS

EMTM69 is a instrument designed to satisfy the operators needs to perform the mould measurment in way easily, fast, accurate and everywhere. The most important feature, beyond the accuracy and a rich software, is the lightness and his manag eability. The whole system is contained in a transportable trolley (<30kg). By the laser sensor a $360^{\circ}$ scanning is possible at different settable steps.


## FEATURES

- Removal of the defects due to the Mould
- Break-outreduction
- Mould life optimization
- Planning of the CCM stop for mould replacing
- Reduction of the mould overhauling
- New mould check
- Productquality


By the Laser sensor a $360^{\circ}$ scanning is possible at different settable steps. The data elaboration allows to get Longitudinal Graphics, Slides and 3D representation. It can be used indifferently in Workshop or on Casting floor by one operator without crane of lifting means. It can operate in Horizontal or Vertical position. After the preliminary setting operation the instrument performs the measurements in automatic way without the operator assistance.

TECHNICAL DATA

| Taperform supported | Round (Diameter from 130 to 220 mm ) Square (Diagonal from 140 to 200 mm ) Octagonal (Diagonal from 140 to 200 mm ) |
| :---: | :---: |
| Technology | Triangulation laser sensor |
| Resolution | +/- 0.005 mm |
| Accuracy | +/-0.02 |
| Repeatability | +/- 0.03 |
| Longitudinal measurment step | From 5 to mm |
| Data trasmission | WiFi |
| Battery life | 8 hours |

## BENEFITS

- Versatile and easy to use
- Moultmeasuring by $360^{\circ}$ laser. Slice and Iongitudinal measure lines
- Able for straight, curve, multitaper parabolic moulds
- High accuracy+/-0.02
- Measuring until 10 mould and sending the data to the PC by bluetooth
- Auto calibration
- Print data and graphic


## IDERALPHA ISTEMI

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